

REASSEMBLY

CAUTION:

Wear safety gloves, because the sharp edges and surfaces of the seat frame may cause injury to the hands.

HINT:

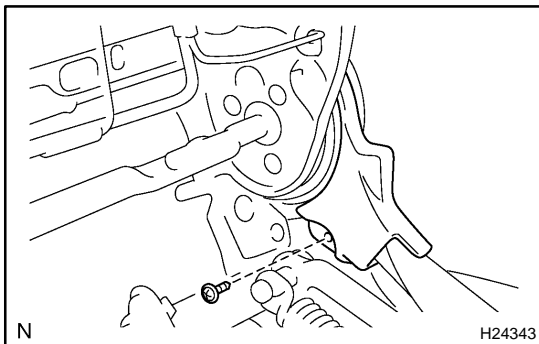
- The procedures listed below are for the LH side.
- A bolt without a torque specification is shown in the standard bolt chart (see page [SS-2](#)).

1. Driver's seat:

INSTALL SEAT POSITION SENSOR

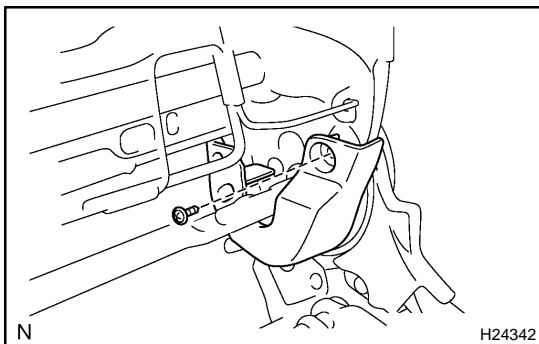
(SEE PAGE [RS-122](#))

2. INSTALL RH AND LH SEAT CUSHION LOWER SHIELDS



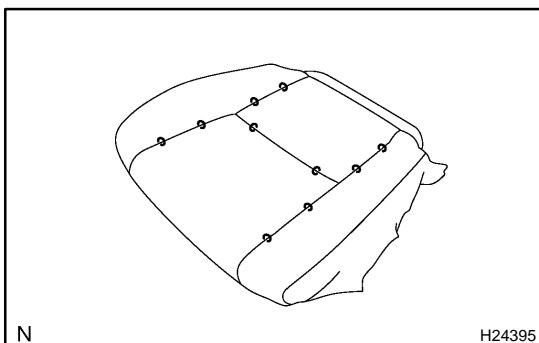
3. INSTALL RH AND LH LOWER RECLINING ADJUSTER INSIDE COVERS

- (a) Install the LH lower reclining adjuster inside cover with the screw.
- (b) Perform the same procedure on the other side.



4. INSTALL RH AND LH UPPER RECLINING ADJUSTER INSIDE COVERS

- (a) Install the LH upper reclining adjuster inside cover with the screw.
- (b) Perform the same procedure on the other side.



5. INSTALL SEAT CUSHION COVER

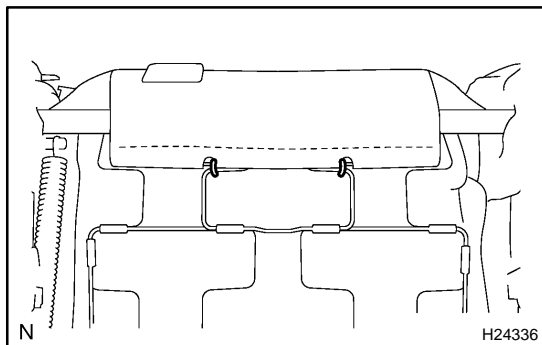
Install the seat cushion cover to the seat cushion pad with the hog rings.

HINT:

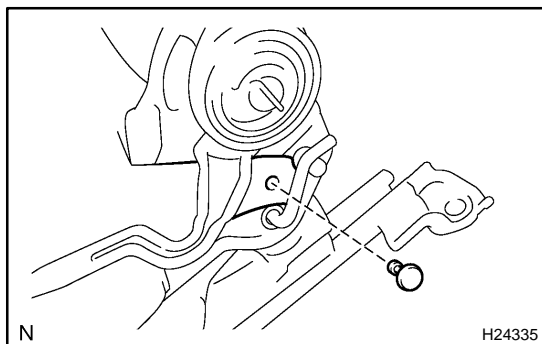
When installing the hog rings, take as much care as possible to prevent wrinkles.

6. INSTALL SEAT CUSHION COVER AND PAD

- (a) Install the seat cushion cover with seat cushion pad, and latch the seat cushion cover hooks.



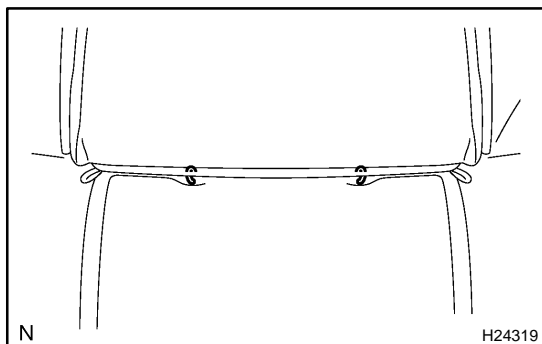
- (b) Install the hog rings to the seat cushion cover.



- (c) Install the clip.
(d) Perform the same procedure on the other side.

7. INSTALL SEATBACK COVER

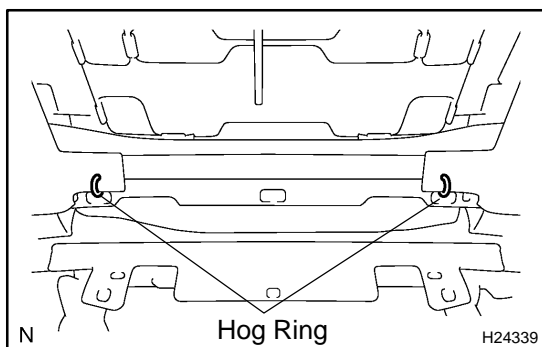
- (a) Install the seatback cover to the seatback pad.
(b) Install the 2 headrest supports.



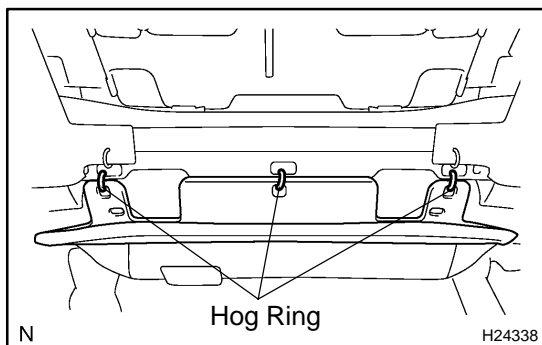
- (c) Turn up the seatback cover and install the hog rings.

8. INSTALL SEATBACK COVER AND PAD

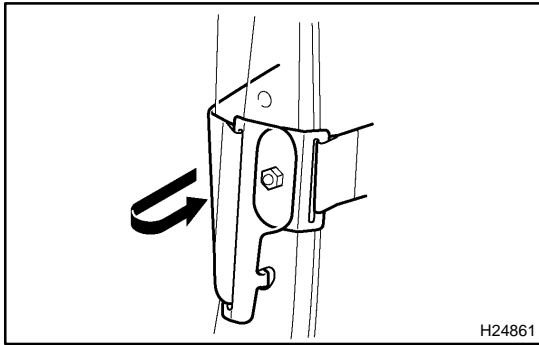
- (a) Install the seatback cover and pad to the seat frame assembly.



- (b) Install the hog rings to the seat frame assembly.



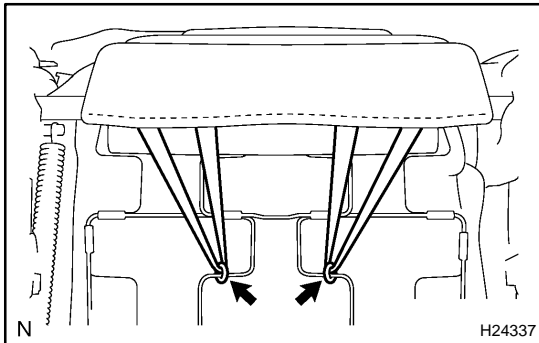
- (c) Install the hog rings to the seat frame assembly.



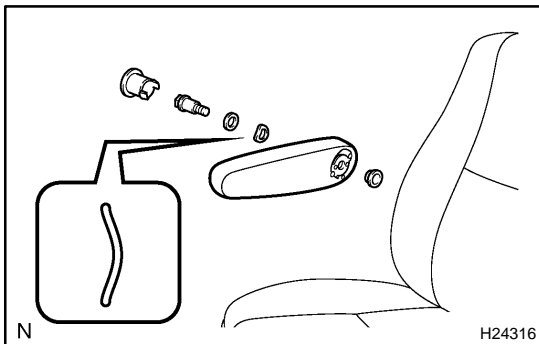
- (d) w/ Side airbag:
Connect the seatback cover bracket to the seat frame assembly with the nut.

Torque: 5.5 N·m (56 kgf-cm, 49 in.-lbf)

- (e) Close the fastener.



- (f) Install the hog rings to the seat frame assembly.



9. INSTALL ARMREST ASSEMBLY

- (a) Install the spacer to the armrest assembly.
(b) Install the armrest assembly, armrest lock plate and armrest spacer with the bolt.

Torque: 37 N·m (380 kgf-cm, 27 ft-lbf)

HINT:

Install the armrest lock plate as shown in the illustration.

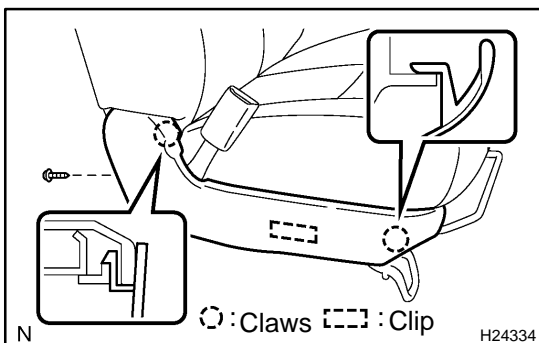
- (c) Install the armrest cap.

10. INSTALL FRONT SEAT INNER BELT.

- (a) Install the front seat inner belt with the nut.

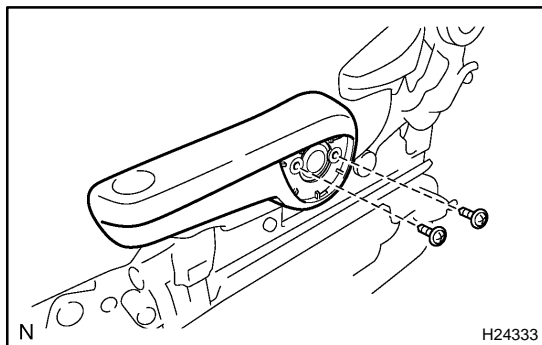
Torque: 42 N·m (430 kgf-cm, 32 ft-lbf)

- (b) Connect the connectors and wire harness clamps.

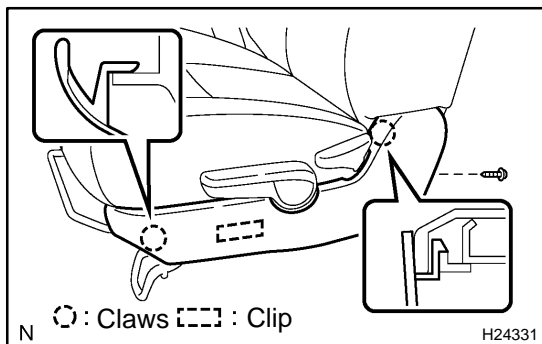


11. INSTALL SEAT CUSHION INNER SHIELD

Install the seat cushion inner shield with the screw.

**12. INSTALL VERTICAL ADJUSTER HANDLE**

- (a) Install the vertical adjuster handle with the 2 screws.
- (b) Install the vertical adjuster handle cap.

13. INSTALL RECLINING ADJUSTER RELEASE HANDLE**14. INSTALL SEAT CUSHION OUTER SHIELD**

Install the seat cushion outer shield with the screw.

15. INSTALL HEADREST